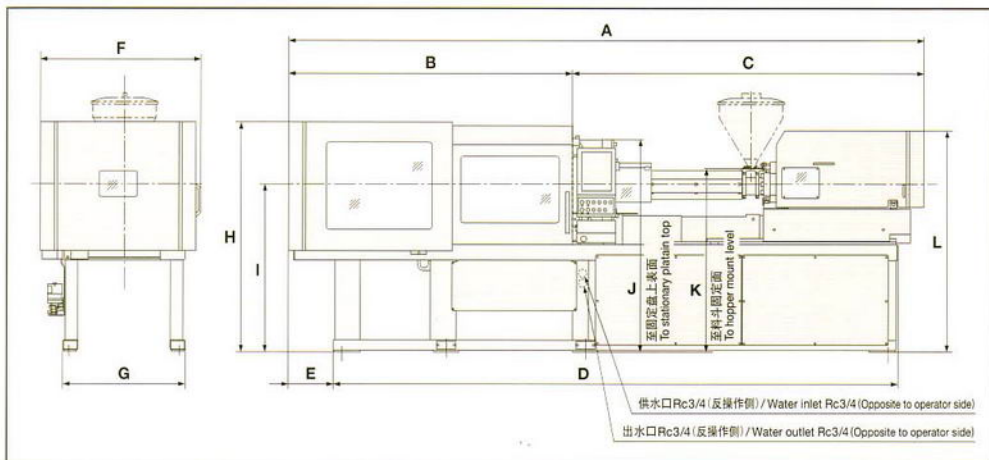


技术规格 / Performance Table

单元 Unit	项目 Item	型号 Model	J55EM		J85EM				J110EM					
			60H		60H		110H		60H		110H		180H	
注射单元 Injection Unit	螺杆型号 Screw cylinder type		K	A	K	A	K	A	K	A	K	A	K	A
	螺杆直径 Screw diameter	mm	25	28	25	28	32	35	25	28	32	35	35	40
	螺杆行程 Screw stroke	mm	100		100		120		100		120		140	
	理论注塑容积 Theoretical injection capacity	cm <sup>3</sup>	49	62	49	62	97	115	49	62	97	115	135	176
	注塑重量【聚苯乙烯】 Injection capacity (GP-PS)	g	45	56	45	56	88	105	45	56	88	105	123	160
	注塑压力(最大) Injection pressure (Max.)	MPa (kgf/cm <sup>2</sup> )	197 (2000)	157 (1600)	197 (2000)	157 (1600)	197 (2000)	164 (1670)	197 (2000)	157 (1600)	197 (2000)	164 (1670)	189 (1920)	157 (1600)
	保压(最大) Holding pressure (Max.)	MPa (kgf/cm <sup>2</sup> )	197 (2000)	157 (1600)	197 (2000)	157 (1600)	197 (2000)	164 (1670)	197 (2000)	157 (1600)	197 (2000)	164 (1670)	189 (1920)	157 (1600)
	注塑速度 Injection speed	mm/s	250		250		160		250		160		160	
	注塑率 Injection rate	cm <sup>3</sup> /s	122	154	122	154	128	153	122	154	128	153	153	201
	可塑化能力【聚苯乙烯】 Plasticizing rate (GP-PS)	kg/h	28	38	28	38	61	76	28	38	61	76	76	105
	螺杆转速 Screw speed	min <sup>-1</sup>	330		330		330		330		330		330	
锁模装置 Clamping Unit	锁模力 Clamping force	kN (tf)	540 (55)		834 (85)				1080 (110)					
	模板行程(最大) Opening stroke (Max.)	mm	260		300				350					
	模具厚度 Mold height	mm	160~370		180~410				200~450					
	拉杠间距 Distance between tie-bars (H×V)	mm	360×310		410×360				460×410					
	顶出力 Ejector force	kN (tf)	20 (2.0)		32.4 (3.3)				32.4 (3.3)					
	顶出行程 Ejector stroke	mm	70		80				100					
其他 General	机械重量 Machine weight	t	3.1		3.9		4.0		4.8		4.9		4.9	
	机械外形尺寸 Machine dimensions (L×W×H)	m	3.66×1.05×1.58		4.14×1.12×1.59		4.35×1.12×1.62		4.38×1.16×1.68		4.58×1.16×1.68		4.61×1.16×1.68	

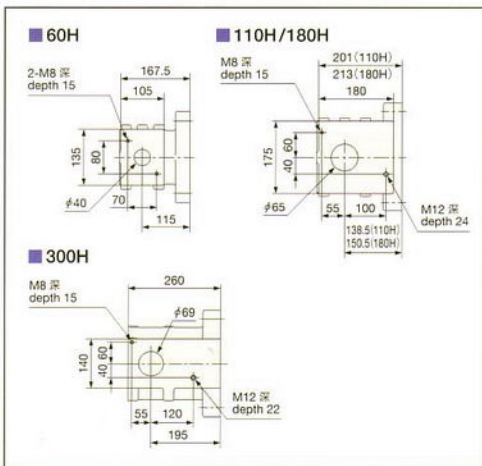
		J140EM								J180EM							
		60H		110H		180H		300H		110H		180H		300H			
		K	A	K	A	K	A	K	A	K	A	K	A	K	A		
		25	28	32	35	35	40	40	46	32	35	35	40	40	46		
		100		120		140		180		120		140		180			
		49	62	97	115	135	176	226	300	97	115	135	176	226	300		
		45	56	88	105	123	160	206	273	88	105	123	160	206	273		
		197	157	197	164	189	157	216	177	197	164	189	157	216	177		
		(2000)	(1600)	(2000)	(1670)	(1920)	(1600)	(2200)	(1800)	(2000)	(1670)	(1920)	(1600)	(2200)	(1800)		
		197	157	197	164	189	157	197	157	197	164	189	157	197	157		
		(2000)	(1600)	(2000)	(1670)	(1920)	(1600)	(2000)	(1600)	(2000)	(1670)	(1920)	(1600)	(2000)	(1600)		
		250		160		160		160		160		160		160			
		122	154	128	153	153	201	201	266	128	153	153	201	201	266		
		28	38	61	76	76	105	82	117	61	76	76	105	82	117		
		330		330		330		250		330		330		250			
		1370 (140)								1770 (180)							
		400								450							
		200~450								200~500							
		530×460								590×530							
		32.4 (3.3)								34.3 (3.5)							
		100								130							
		6.3		6.4		6.5		7.7		9.0		9.0		9.5			
		4.77×1.26×1.79		4.91×1.26×1.79		4.98×1.26×1.79		5.30×1.26×1.86		5.22×1.36×1.92		5.22×1.36×1.92		5.51×1.36×1.92			

样本所示数值由于产品改进而有所变化。  
Due to continual improvements, specifications are subject to change without prior notice.

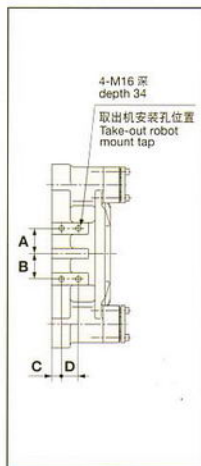


型号 / Model		A	B	C	D	E	F	G	H	I	J	K	L
J55EM	60H	3656	1555	2101	3340	200	1054	720	1520	1160	1400	1264	1511
J85EM	60H	3910	1755	2155	3905	230	1116	780	1590	1195	1465	1299	1546
	110H	4354	1755	2599	3905	230	1116	780	1590	1195	1465	1319	1621
J110EM	60H	4125	1920	2205	4130	250	1157	850	1675	1240	1550	1344	1591
	110H	4584	1920	2664	4130	250	1157	850	1675	1240	1550	1364	1666
	180H	4614	1920	2694	4130	250	1157	850	1675	1240	1550	1364	1666
J140EM	60H	4398	2221	2177	4420	351	1264	960	1794	1300	1655	1404	1651
	110H	4910	2221	2689	4420	351	1264	960	1794	1300	1655	1424	1726
	180H	4975	2221	2754	4420	351	1264	960	1794	1300	1655	1424	1726
	300H	5298	2221	3077	4670	351	1264	960	1834	1340	1695	1469	1863
J180EM	110H	5200	2411	2789	4865	356	1364	1048	1920	1375	1772	1499	1801
	180H	5200	2411	2789	4865	356	1364	1048	1920	1375	1772	1499	1801
	300H	5508	2411	3097	4865	356	1364	1048	1920	1375	1772	1504	1898

料斗安装面 / Hopper mount



固定板上表面 / Upper surface of stationary platen



型号 / Model	A	B	C	D
J55EM	75	75	30	50
J85EM	100	100	30	50
J110EM	100	100	35	60
J140EM	210	210	40	90
J180EM	210	210	40	90

