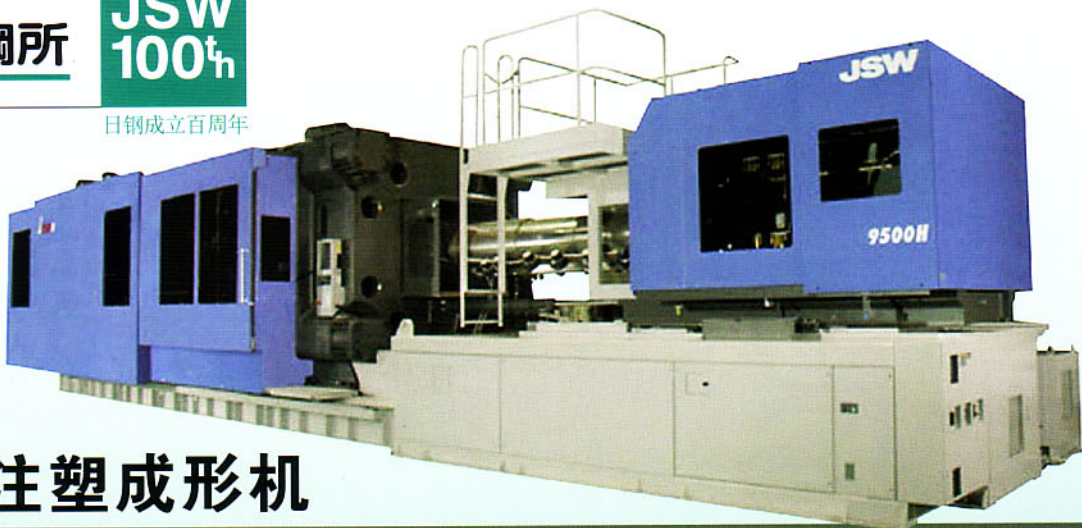


全电动注塑成形机
(35T~2500T)



超大型全电动注塑成形机

Performance Table / 技术规格表

| Unit 装置 | Item 项目 | Model 型号 | J2500AD | | | |
|---------------------|--|----------------------------|-------------------------------|-----------|-----------------|-----------|
| | | | 9500H | | 15000H | |
| Injection Unit 注塑装置 | Screw cylinder type 螺杆型号 | | A | B | A | B |
| | Screw diameter 螺杆直径 | mm | 130 | 140 | 150 | 160 |
| | Screw stroke 螺杆行程 | mm | 715 | | 825 | |
| | Theoretical injection capacity 理论注塑容积 | cm ³ | 9490 | 11007 | 14579 | 16588 |
| | Injection capacity (GP - PS) 注塑重量【聚苯乙烯】 | g | 8636 | 10016 | 13267 | 15095 |
| | Injection pressure (Max.) 注塑压力(最大) | MPa (kgf/cm ²) | 180{1830} | 155{1530} | 180{1830} | 158{1610} |
| | Holding pressure (Max.) 保压(最大) | MPa(kgf/cm ²) | 162{1650} | 140{1420} | 162{1650} | 142{1440} |
| | Injection speed 注塑速度 | mm/s | 130 | | 130 | |
| | Injection rate 注塑率 | cm ³ /s | 1726 | 2001 | 2297 | 2614 |
| | Plasticizing rate (GP - PS) 可塑化能力【聚苯乙烯】 | kg/h | 850 | 880 | 1090 | 1110 |
| | Screw speed 螺杆转速 | min ⁻¹ | 135 | 125 | 120 | 110 |
| | Nozzle touch force 喷嘴接触力 | kN(tf) | 75.0{7.6} | | 115.0{11.7} | |
| | Nozzle stroke from platen 喷嘴进入量 | mm | 50 | | | |
| | Type of nozzle 喷嘴型式 | | Open nozzle 开放式喷嘴 | | | |
| | Cylinder temperature control 缸筒(熔融室)温度调节 | | Cylinder 5 / Nozzle 2 缸筒5、喷嘴2 | | | |
| | Heater wattage 加热器容量 | kW | 90 | | 130 | |
| Clamping Unit 锁模装置 | Mechanism 锁模方式 | | Double toggle 双曲肘式 | | | |
| | Clamping force 锁模力 | kN(tf) | 24600{2500} | | | |
| | Daylight opening (Max.) 模板间最大闭合距离 | mm | 3500 | | | |
| | Opening stroke (Max.) 模板行程(最大) | mm | 1800 | | | |
| | Mold height 模具厚度 | mm | 900~1700 | | | |
| | Distance between tie-bars(HxV) 拉杆间距(HxV) | mm | 2050x1770 | | | |
| | Platen size (HxV) 模板尺寸(HxV) | mm | 2900x2550 | | | |
| | Ejector point 顶出点数 | | 37points 37点 | | | |
| | Ejector force 顶出力 | kN(tf) | 400{41.0} | | | |
| Ejector stroke 顶出行程 | Mm | 350 | | | | |
| General 其它 | Machine weight 机械重量 | t | 196 | | 200 | |
| | Machine dimensions (LxWxH) 机械外形尺寸(LxWxH) | m | 16.33x4.47x3.76 | | 17.28x4.47x3.76 | |

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